



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-00034	ROLLER BEAM TUBE	1
2	100-00047	L-BRACKET	6
3	100-00994	ROLLER BEAM BRACKET	2
4	210-00012	.50"-13 X 3.00" HX HD BOLT	4
5	210-00013	.50"-13 X 3.50" HX HD BOLT	1
6	210-00061	.50"-13 CENTERLOCK HEX NUT	7
7	210-00076	.375"-16 CENTERLOCK HEX NUT	3
8	210-00133	.50"-13 X 1.00" HX HD BOLT	2
9	210-00178	.375"-16 X 1.75" HX HD BOLT	3
10	210-00240	.50" SAE FLAT WASHER ZINC	4
11	229-00026	END CAP	2
12	229-00028	PLUG	2
13	229-00229	NYLON WASHER	2
14	310-01505	ROLLER SUB-ASSEMBLY	3

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED. TOLERANCES EXCEPT AS NOTED

**DECIMALS:**

X ±0.100  
XX ±0.060  
XXX ±0.030  
XXXX ±0.010

**ANGLES:**

±1°  
ALL FORMED ANGLES EQUAL 90° UNLESS NOTED OTHERWISE

( ) INDICATES REFERENCE

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**APPROVED BY:**

C-FLAHERTY

DRAWN BY: TINA MCCOY

DATE: 11-04-03

SHEET: 1 OF 1

SCALE: N/A

**KARAVAN**

TRAILERS

**TITLE:** ROLLER ASSEMBLY W/BLUE ROLLERS

**MATL:** SEE B.O.M.

**FINISH:** N/A

**DWG. #:** 310-01641-B

UPDATED DRAWING

210-00076 REPLACED 210-00048

04-19-11

LJW

15313

B/1

03-17-11

KMH

15036

B

DESCRIPTION

DATE

REVISED BY

NUMBER

DWG. REV.