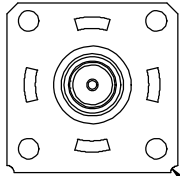
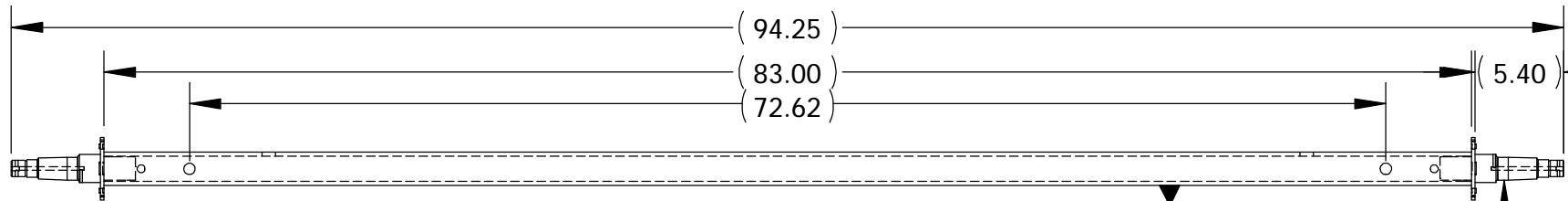


**SIDE VIEW**



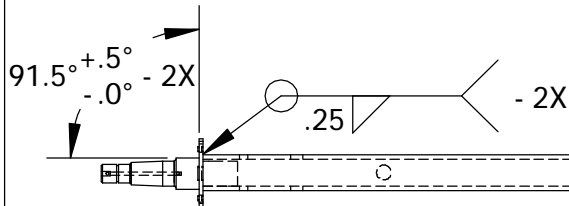
RADII AT BOTTOM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-05887	AXLE TUBE	1
2	218-00013	SPINDLE W/FLANGE	2



A

/// .125° A



WELD TACK THIS SIDE

1

2

NOTES:  
1.) CAPACITY: 3750#

ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE

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**KARAVAN**

APPROVED BY:  
DRAWN BY:  
DATE: 09-18-2014  
SHEET: 1 OF 1  
SCALE: N/A

TITLE: AXLE WELDMENT  
MAT'L: SEE B.O.M.  
FINISH: -GL  
DWG. #: 300-03316-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15794	MCS	09-18-14	DRAWING CREATED.

( ) INDICATES REFERENCE

## First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Axle Weldment**

Part # **300-03316**

Rev. **A**

QA Approval: K. Hopf

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
<b>WELD</b>																		1	/
91.5° - 2X	+.5° -.0°	Protractor	2X per shift															2	/
Use CF132 - 2X	NA	Visual	Every piece															3	/
<b>VIEW A</b>																		4	/
<b>Weld per print</b>	NA	Visual	Every piece															5	/
<b>Remove all visible weld spatter</b>	NA	Visual	Every piece															6	/
																		7	/