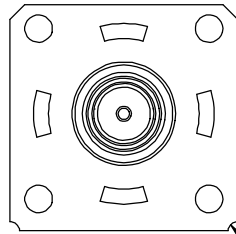
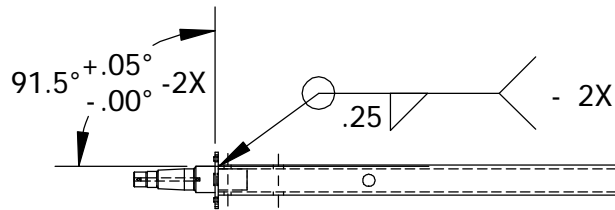
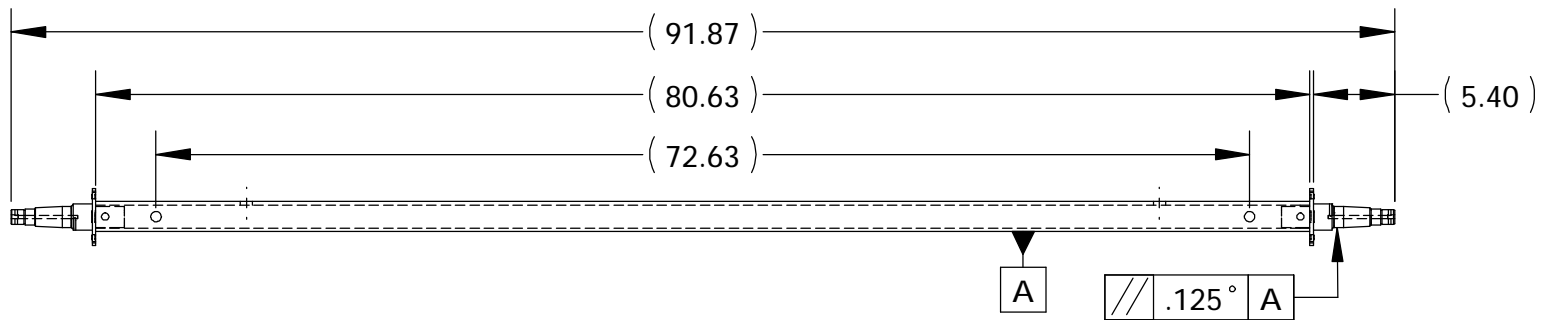


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-05640	AXLE TUBE	1
2	218-00013	SPINDLE W/FLANGE	2

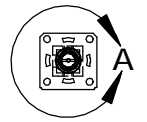


VIEW A

RADII AT BOTTOM



WELD TACK THIS SIDE



NOTES:
1.) CAPACITY: 3750#

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY: ---
DRAWN BY: DON CASTLE
DATE: 04-15-14
SHEET: 1 OF 1
SCALE: N/A

KARAVAN
TITLE: AXLE WELDMENT
MAT'L: SEE B.O.M.
FINISH: -GL
DWG. #: 300-03166-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15741	DLC	04-15-14	DRAWING CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Axle Weldment**

Part # **300-03166**

Rev. **A**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
WELD																			1 /
91.5° - 2X	+.5° -.0°	Protractor	2X per shift																2 /
Use CF132 - 2X	NA	Visual	Every piece																3 /
Weld per print	NA	Visual	Every piece																4 /
Remove all visible weld spatter	NA	Visual	Every piece																5 /