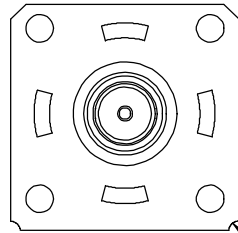
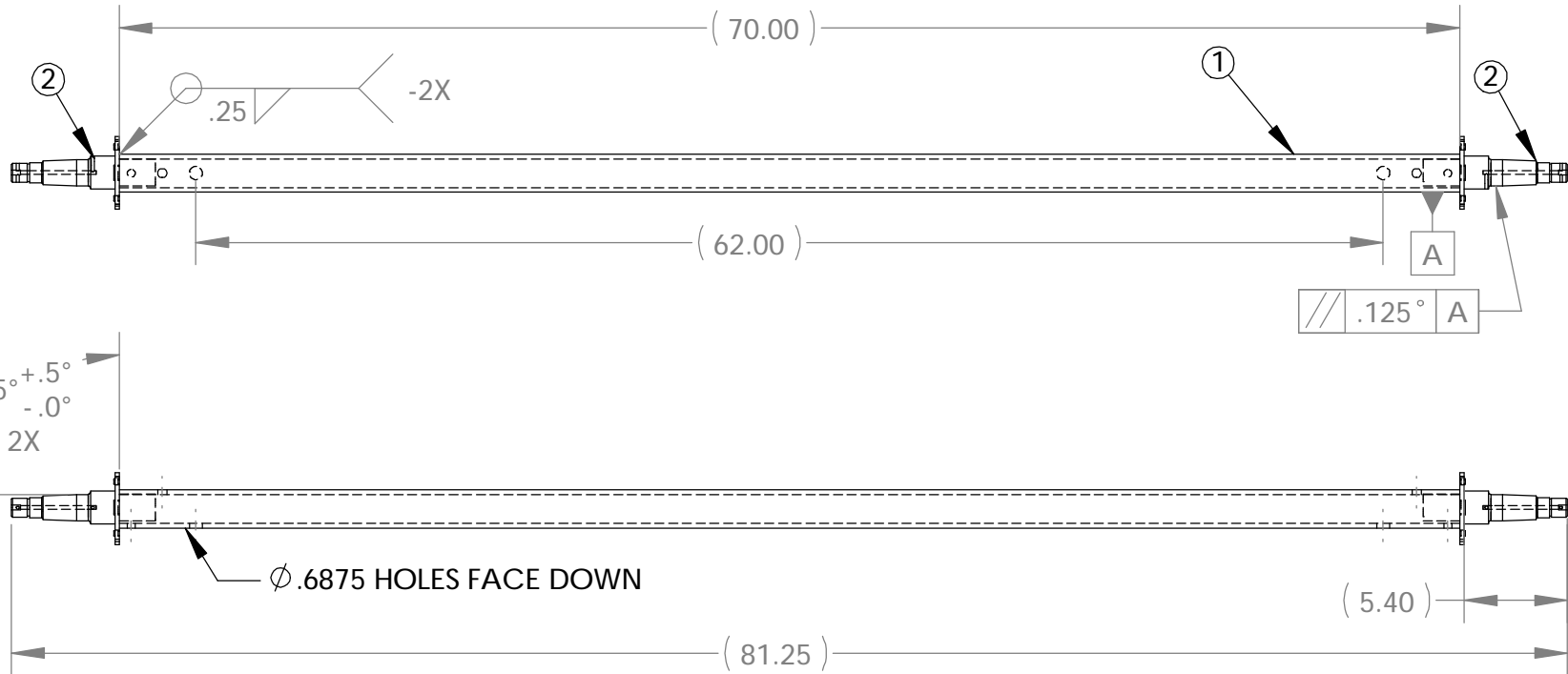


**SIDE VIEW**



RADI AT BOTTOM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-03214	AXLE TUBE	1
2	218-00013	SPINDLE W/FLANGE	2



NOTES:  
1.) CAPACITY: 3750#

ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010

ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE

( ) INDICATES REFERENCE

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APPROVED BY:  
---  
DRAWN BY:  
*DON CASTLE*  
DATE: 04-24-08  
SHEET: 1 OF 1  
SCALE: N/A

**KARAVAN**  
TRAILERS

TITLE: AXLE WELDMENT  
MAT'L: SEE B.O.M.  
FINISH: -ZN  
DWG. #: **300-01940-A**

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	14570	DLC	04-24-08	DRAWING CREATED

## First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Axle Weldment**

Part # **300-01940**

Rev. **A**

QA Approval: K. Boomsma

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
91.5° - 2X	+ .5° - .0°	Visual	Every piece																1 /
Use CF 132	NA	Visual	Every piece																2 /
Weld per print	NA	Visual	Every piece																3 /
Remove all visible weld spatter, every piece	NA	Visual	Document 4x per shift																4 /
																			5 /
																			6 /