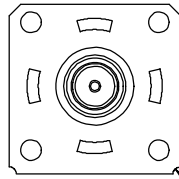
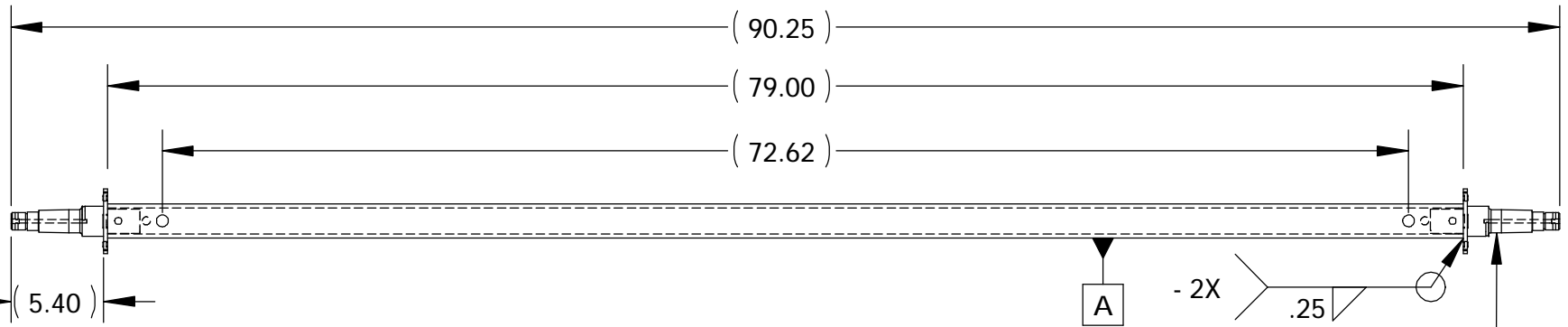
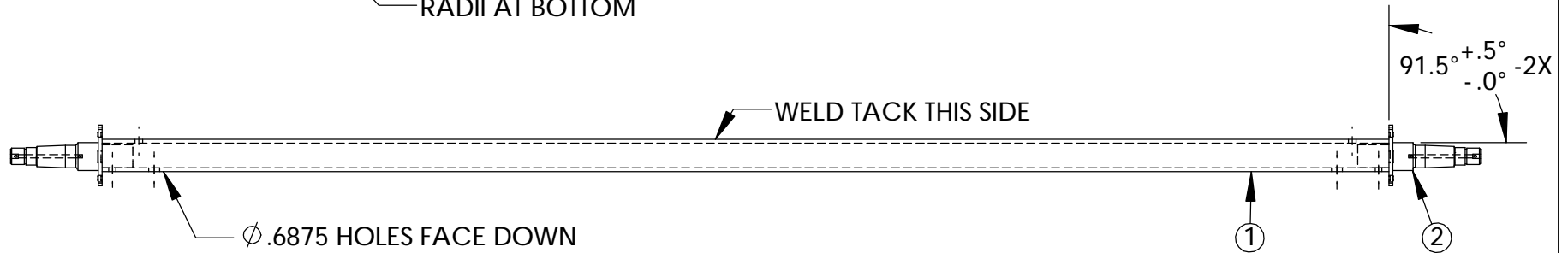


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-01458	AXLE TUBE	1
2	218-00013	SPINDLE W/FLANGE	2

SIDE VIEW



RADI AT BOTTOM



NOTES:
1.) CAPACITY: 3750#

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
D/4	13824	CTH	04-21-08	ADDED PARALLEL GEOMETRIC TOLERANCE; REMOVE TOE-IN NOTE
D/3	14236	MJH	01-03-08	ADDED ANGLE TOLERANCE

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:
AMY L. THOMAS

DATE:
07-19-00

SHEET:
1 OF 1

SCALE:
N/A

KARAVAN

TITLE:
AXLE WELDMENT

MAT'L:
SEE B.O.M.

FINISH:
-BL, -ZN

DWG. #:
300-01134-D

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Axle Weldment**

Part # **300-01134**

Rev. **D/4**

QA Approval: K. Baumhardt

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
91.5° - 2X	+ .5° - .0°	Protractor	1:25																1 /
Use C132 - 2X	NA	Visual	Every piece																2 /
Weld tack this side	NA	Visual	Every piece																3 /
Weld per print	NA	Visual	Every piece																4 /
Remove all visible weld spatter	NA	Visual	Every piece																5 /